

## DISK PLAYER

### BACKGROUND OF THE INVENTION

#### 5 Field of the Invention

The present invention relates to a disk player for performing reproduction or recording with respect to magneto-optical disks or optical disks such as CD or DVD (hereinafter abbreviated to a disk), and particularly to  
10 a disk player in which strength of a clamper plate is increased.

#### Description of the Related Art

Conventionally, as a technique of a disk player, there is a technique described in JP-A-9-297951 and referring  
15 to its one example based on Figs. 12 to 14, substantially L-shaped reinforcement portions 3a are formed by perpendicularly folding both side edges of a steel plate-made clamper plate 3 bridged along right and left directions AC, AD orthogonal to backward and forward  
20 directions AA, AB between wall parts 2a of both sides of a cabinet 2 in which a tray 1 for a disk D is retractably placed in directions of arrows AA, AB, and both ends of the clamper plate 3 are fixed in the wall parts 2a of both sides of the cabinet 2 by screws 4. In Fig. 13, numeral  
25 5 is a clamper engaged in a guide hole 6 formed in the center

of the clamper plate 3, and comprises a clamper body 5a, a pair of upper and lower flange parts 5b, 5c fastened in upper and lower ends of the clamper body 5a and a magnet 5d fastened on a ceiling surface of the clamper body 5a, and is formed up-and-down movably within a predetermined range by a clearance a between the clamper plate 3 and the lower flange part 5c. Numeral 7 is a turntable placed up-and-down movably inside the cabinet 2.

Referring to a loading procedure of the disk D, as shown by an imaginary line in Fig. 12, by retracting b the tray 1 based on a loading signal after putting the disk D on the tray 1 in a state of forward a, the disk D on the tray 1 is positioned in a state concentric with the clamper 5 and the turntable 7 as shown in Fig. 13. Next, the turntable 7 is moved upward through a through hole 1a of the tray 1 and thereby, a center protrusion 7a of the turntable 7 is fitted into a center hole Da of the disk D to lift the disk D and thereby, as shown in Fig. 14, the clamper 5 is pushed up by the disk D and the disk D is clamped by the clamper 5 and the turntable 7 and the disk D is rotated by the turntable 7 and thereby, information recorded on the disk D is read by an optical pickup (not shown).

In a static load test before shipment, as shown by the imaginary line in Fig. 12, a test bar 8 is randomly pushed on the clamper plate 3 and a predetermined load is

imposed and thereby, it is checked whether or not the clamper plate 3 is deformed and it is confirmed that strength of its clamper plate 3 is a predetermined value or more.

5           In the conventional configuration described above, in order to increase strength of the clamper plate 3, the reinforcement portions 3a are formed in both side edges of its clamper plate, but the reinforcement portions 3a are only formed in substantially L shape by perpendicularly  
10   folding the both side edges of the clamper plate 3, so that the amount of increase in strength by the reinforcement portions 3a is relatively small. Thus, for example, a steel plate with a relatively large wall thickness  $t$  of about 0.8 mm is used as the clamper plate 3 to increase  
15   rigidity in the clamper plate 3, but this increases material cost due to use of the steel plate with the large wall thickness  $t$  and also narrows a clearance  $\alpha$  of the clamper 5 by the amount of the large wall thickness  $t$ , so that it is necessary to increase a height of the clamper  
20   5 in order to ensure its clearance  $\alpha$  sufficiently and this results in upsizing of a disk player.

          Thus, based on a technique described in JP-A-11-054949, as shown in Fig. 15, it is considered that substantially rectangular reinforcement portions 3b are  
25   formed by folding both sides of a clamper plate 3 plural

times. However, as a result of this, strength can be increased with respect to loads of directions of F2 and F4 but strength cannot be much increased with respect to loads of directions of F1 and F3 due to a relatively large gap 9 inside the substantially rectangular reinforcement part 3b. Therefore, also in this case, it is necessary to increase rigidity in the clamper plate 3 using a steel plate with a relatively large wall thickness t.

#### SUMMARY OF THE INVENTION

It is therefore an object of the invention to provide a disk player using a clamper plate in which strength is increased with respect to loads of all directions.

In order to achieve the object, according to a first aspect of the invention, there is provided a disk player for rotating a disk and reads information recorded on the disk, the disk player including: a cabinet; a disk tray on which the disk is placed and retractively disposed in the cabinet; a clamper plate made of steel in which both ends thereof being bridged between wall parts provided on both sides of the cabinet; a turntable disposed in the cabinet and moves the disk placed on the disk tray in an up-and-down direction, and rotates the disk; a clamper engaged in a guide hole formed in a center of the clamper plate so as to move in an up-and-down direction within a

predetermined range, and clamps the disk with the turntable; an optical pickup that reads the information recorded on the disk; a reinforcement portions in which formed by folding up both side edges of the clamper plate; 5 an annular reinforcement projection formed by partially bending the clamper plate in a downward direction and surrounds the periphery of the guide hole; linear reinforcement projections extending from the annular reinforcement projection toward both ends of the clamper 10 plate; screw receiving seats formed by folding both ends of the clamper plate at center part in a downward direction; recess cradles into which the screw receiving seats are fitted, and formed in the wall parts of the cabinet at a position where opposed to the screw receiving seats; a pair 15 of elongated holes formed in both ends of the clamper plate; a pair of positioning protrusions protrusively provided in the wall parts of the cabinet, and into which the pair of elongated holes are respectively fitted; side plate parts formed by perpendicularly folding both ends of the 20 clamper plate in a downward direction, the plate parts that abut on outsides of the wall parts of both sides of the cabinet; engagement pieces protrusively provided on outsides of the wall parts of the cabinet; and engagement openings formed on each of the side plate parts and 25 removably engages with the engagement pieces, wherein the

reinforcement portions are spirally formed by closely folding up both side edges of the clamper plate in a manner of winding at least two times, wherein protrusion depths of the screw receiving seats are configured to be slightly smaller than or equal to depths of the recess cradles, and wherein the clamper plate is fixed to the wall parts of the cabinet by screws that are screwed into screw holes formed on the recess cradles through the screw receiving seats, whereby both ends of the clamper plate are pushed on upper surfaces of the wall parts.

According to a second aspect of the invention, there is provided a disk player for rotating a disk and reads information recorded on the disk, the disk player including: a cabinet; a disk tray on which the disk is placed and retractively disposed in the cabinet; a clamper plate made of steel in which both ends thereof being bridged between wall parts provided on both sides of the cabinet; a turntable disposed in the cabinet and moves the disk placed on the disk tray in an up-and-down direction, and rotates the disk; a clamper engaged in a guide hole formed in a center of the clamper plate so as to move in an up-and-down direction within a predetermined range, and clamps the disk with the turntable; an optical pickup that reads the information recorded on the disk; and a reinforcement portions in which formed by folding up both

side edges of the clamber plate.

#### BRIEF DESCRIPTION OF THE DRAWINGS

The above objects and advantages of the present  
5 invention will become more apparent by describing a  
preferred embodiment thereof in detail with reference to  
the accompanying drawings, wherein:

Fig. 1 is a perspective view of a disk player which  
is one embodiment of the invention;

10 Fig. 2 is an exploded perspective view of a main part  
of the same disk player;

Fig. 3 is a plan view of a main part of the same disk  
player;

15 Fig. 4 is a longitudinal sectional view of a main part  
of the same disk player;

Fig. 5 is a diagram taken on V-V line of Fig. 4;

Fig. 6 is a diagram taken on VI-VI line of Fig. 4;

Fig. 7 is a transverse sectional view of a disk clamp  
state of the same disk player;

20 Fig. 8 is an enlarged transverse sectional view of  
a spiral reinforcement part of the same disk player;

Figs. 9A through 9D are explanatory diagrams showing  
a formation procedure of a reinforcement part;

Fig. 10 is an enlarged transverse sectional view  
25 showing one example of modification of a reinforcement

part;

Figs. 11A and 11B are enlarged transverse sectional views showing another example of modification of a reinforcement part;

5 Fig. 12 is a perspective view showing a conventional example;

Fig. 13 is a transverse sectional view of a main part of the same example;

10 Fig. 14 is a transverse sectional view of a disk clamp state of the same example; and

Fig. 15 is an enlarged transverse sectional view showing a modified example of a reinforcement part of the same example.

15 DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring now to the accompanying drawings, a description will be given in detail of an optical disk apparatus according to a preferred embodiment of the invention.

20 Figs. 1 through 6 show a disk player as an embodiment of the invention, and spiral reinforcement portions 3c are formed by closely folding both side edges of a clamper plate 3 in a triple folding manner and as shown in Fig. 2, an annular reinforcement projection 11 surrounding the  
25 periphery of a guide hole 6 and linear reinforcement



projections 12 extending from the annular reinforcement projection 11 toward both ends of the clamber plate 3 are formed by partially pushing and bending the clamber plate 3 and as shown in Figs. 4 and 5, screw receiving seats 13 are formed by downward folding the centers of both ends of the clamber plate 3 and recess cradles 14 are formed in wall parts 2a of both sides of a cabinet 2 opposed to the screw receiving seats 13 and protrusion depths h of the screw receiving seats 13 are set to sizes slightly smaller than or equal to depths H of the recess cradles 14 and the screw receiving seats 13 are fitted into the recess cradles 14 and screws 4 are screwed into screw holes 15 of the recess cradles 14 through the screw receiving seats 13 and thereby both ends of the clamber plate 3 are pushed on upper surfaces of the wall parts 2a of both sides of the cabinet 2 and as shown in Figs. 2 and 3, a pair of elongated holes 16 formed in both ends of the clamber plate 3 along right and left directions AC, AD are respectively fitted in a pair of positioning protrusions 17 protrusively provided in the wall parts 2a of both sides of the cabinet 2 and side plate parts 18 perpendicularly folded downward from both ends of the clamber plate 3 are abutted on outsides of the wall parts 2a of both sides of the cabinet 2 and as shown in Figs. 2 and 3, a pair of engagement openings 19 provided through each of the side plate parts 18 are

removably engaged with engagement pieces 20 protrusively provided on outsides of the wall parts 2a of both sides of the cabinet 2. Since a configuration other than the above is substantially similar to the configuration shown in Figs. 12 through 14, the description is omitted by attaching the same signs to the same portions.

A loading procedure of a disk D is substantially similar to the conventional procedure, and as shown in Fig. 6, after retracting a tray 1 based on a loading signal, the disk D on the tray 1 is clamped by a turntable 7 and a clamper 5 (see Fig. 7) and the disk D is rotated by the turntable 7 and thereby, information recorded on the disk D is read by an optical pickup (not shown).

Referring to a formation procedure of the spiral reinforcement part 3c, as shown in Fig. 9A, a fixed block 22 is abutted on a side edge upper surface of a clamper plate 3 punched in predetermined shape by a press and a movable block 23 is pushed up and a side edge of the clamper plate 3 is folded in substantially L-letter shape to form a first piece 3A and as shown in Fig. 9B, a fixed block 24 is abutted on a side edge lower surface of the clamper plate 3 and a movable block 25 is pushed down and the first piece 3A is brought into close contact with the side edge of the clamper plate 3 and as shown in Fig. 9C, the fixed block 22 is abutted on the side edge upper surface of the

clamper plate 3 and the movable block 23 is pushed up and a side edge of the clamper plate 3 is folded in substantially L-letter shape to form a second piece 3B and as shown in Fig. 9D, the fixed block 24 is abutted on the side edge lower surface of the clamper plate 3 and the movable block 25 is pushed down and the second piece 3B is brought into close contact with the side edge of the clamper plate 3 and by repeating similar procedure below, the side edge of the clamper plate 3 could be triply wound to form the spiral reinforcement part 3c (see Fig. 8).

According to the configuration described above, the spiral reinforcement portions 3c are formed by closely folding the both side edges of the clamper plate 3 and strength of the clamper plate 3 is increased to a predetermined value or more by the reinforcement portions 3c, so that as shown by an imaginary line in Fig. 1, in a static load test before shipment, even when a test bar 8 is randomly pushed on the clamper plate 3 and a predetermined load is imposed, its clamper plate 3 is not deformed and a strong rigid structure is formed by the clamper plate 3 and the cabinet 2 and protection can be provided surely so as not to damage a drive mechanism or an optical pickup placed in the inside due to a shock such as a fall.

As shown in Fig. 8, there is only a small gap inside

the spiral reinforcement part 3c and a gap corresponding to the conventional relatively large gap 9 (see Fig. 15) is absent, so that even when a load is imposed on its reinforcement part 3c from any directions (F1 to F4), the strength does not decrease. Therefore, the clamper plate 3 can be formed of a steel plate with a small wall thickness  $t$  of, for example, 0.6 mm or less as compared with the conventional clamper plate and material cost can be reduced. Also, a clearance  $\alpha$  (see Fig. 6) for upward and downward moving the clamper 5 is increased by decreasing the wall thickness  $t$  of the clamper plate 3, so that a disk player can also be miniaturized by decreasing a height of the clamper 5 by the increased amount.

Further, as shown in Fig. 2, strength of the clamper plate 3 can be increased more by the annular reinforcement projection 11 and the linear reinforcement projections 12 formed by partially pushing and bending the clamper plate 3.

Furthermore, as shown in Fig. 5, protrusion depths  $h$  of the screw receiving seats 13 formed in the centers of both ends of the clamper plate 3 are set to sizes slightly smaller than or equal to depths  $H$  of the recess cradles 14 formed in the wall parts 2a of both sides of the cabinet 2, so that the screw receiving seats 13 are fitted into the recess cradles 14 and the screws 4 are screwed into

the screw holes 15 of the recess cradles 14 through the screw receiving seats 13 and thereby both ends of the clamper plate 3 are pushed on upper surfaces of the wall parts 2a of both sides of the cabinet 2 and the clamper plate 3 can be strongly integrally coupled to the cabinet 2.

In addition, as shown in Figs. 2 and 3, a pair of the elongated holes 16 formed in both ends of the clamper plate 3 are respectively fitted in a pair of the positioning protrusions 17 protrusively provided in the wall parts 2a of both sides of the cabinet 2 and also the side plate parts 18 perpendicularly folded downward from both ends of the clamper plate 3 are only abutted on outsides of the wall parts 2a of both sides of the cabinet 2 and thereby its clamper plate 3 can be positioned in backward and forward directions AA, AB and right and left directions AC, AD. Also, by engaging the engagement openings 19 provided through each of the side plate parts 18 of the clamper plate 3 with the engagement pieces 20 of the cabinet 2, its clamper plate 3 can be engaged and stopped so as not to disengage from the cabinet 2 unexpectedly.

In the embodiment described above, the spiral reinforcement part 3c with triple foldings has been shown, but it is not limited to this and as shown in Fig. 10, its spiral reinforcement part 3c may be formed in a double

folding manner. In this case, strength is slightly decreased as compared with the triple foldings, but by the number of decreased foldings, the folding processing becomes simple and processing cost can be reduced.

5 Also, as shown in Fig. 11A, after forming a folio piece 3C by folding a side edge of a clamper plate into two and closely superimposing the side edge, the folio piece 3C is folded in substantially L-letter shape from the center and as shown in Fig. 11B, a folded reinforcement part 3d  
10 may be formed by further folding the substantially L-letter shaped folio piece 3C into two and closely superimposing the folio piece 3C. In this case, the gap 9 (see Fig. 15) is absent inside the folded reinforcement part 3d, so that even when a load is imposed on its reinforcement part 3d  
15 from any directions, the strength does not decrease. Therefore, a clamper plate 3 can be formed of a steel plate with a small wall thickness  $t$  as compared with the conventional clamper plate and material cost can be reduced. Also, a clearance  $a$  for upward and downward moving a clamper  
20 5 is increased by decreasing the wall thickness  $t$  of the clamper plate 3, so that a disk player can also be miniaturized by decreasing a height of the clamper 5 by the increased amount.

According to the invention, as shown in the embodiment  
25 (see Figs. 1 through 8), spiral reinforcement portions are

formed by closely folding both side edges of a clamper plate and strength of the clamper plate is increased to a predetermined value or more by the reinforcement portions, so that in a static load test before shipment, even when  
5 a test bar is randomly pushed on the clamper plate and a predetermined load is imposed, its clamper plate is not deformed and a strong rigid structure is formed by the clamper plate and a cabinet and protection can be provided surely so as not to damage a drive mechanism or an optical  
10 pickup placed in the inside due to a shock such as a fall.

There is no gap inside the spiral reinforcement part, so that even when a load is imposed on its reinforcement part from any directions, the strength does not decrease. Therefore, a clamper plate can be formed of a steel plate  
15 with a small wall thickness as compared with the conventional clamper plate and material cost can be reduced. Also, a clearance for upward and downward moving a clamper is increased by decreasing the wall thickness of the clamper plate, so that a disk player can also be  
20 miniaturized by decreasing a height of the clamper by the increased amount.

Further, strength of the clamper plate can be increased more by an annular reinforcement projection and linear reinforcement projections formed by partially  
25 pushing and bending the clamper plate.

Furthermore, protrusion depths of screw receiving seats formed in the centers of both ends of the clamper plate are set to sizes slightly smaller than or equal to depths of recess cradles formed in wall parts of both sides of the cabinet, so that the screw receiving seats are fitted into the recess cradles and screws are screwed into screw holes of the recess cradles through the screw receiving seats and thereby both ends of the clamper plate are pushed on upper surfaces of the wall parts of both sides of the cabinet and the clamper plate can be strongly integrally coupled to the cabinet.

In addition, a pair of elongated holes formed in both ends of the clamper plate are respectively fitted in a pair of positioning protrusions protrusively provided in the wall parts of both sides of the cabinet and also side plate parts perpendicularly folded downward from both ends of the clamper plate are only abutted on outsides of the wall parts of both sides of the cabinet and thereby its clamper plate can be positioned in backward and forward directions and right and left directions. Also, by engaging engagement openings provided through each of the side plate parts of the clamper plate with engagement pieces of the cabinet, its clamper plate can be engaged and stopped so as not to disengage from the cabinet unexpectedly.

According to the invention, strength of a clamper



plate is increased to a predetermined value or more by reinforcement portions formed by folding both side edges of the clamper plate in a small folding manner, so that in a static load test before shipment, even when a test  
5 bar is randomly pushed on the clamper plate and a predetermined load is imposed, its clamper plate is not deformed and a strong rigid structure is formed by the clamper plate and a cabinet and protection can be provided surely so as not to damage a drive mechanism or an optical  
10 pickup placed in the inside due to a shock such as a fall.

According to the invention, spiral reinforcement portions are formed by closely folding both side edges of the clamper plate and there is no gap inside the reinforcement part, so that even when a load is imposed  
15 on its spiral reinforcement part from any directions, the strength does not decrease. Therefore, a clamper plate can be formed of a steel plate with a small wall thickness as compared with the conventional clamper plate and material cost can be reduced. Also, a clearance for upward and  
20 downward moving a clamper is increased by decreasing the wall thickness of the clamper plate, so that a disk player can also be miniaturized by decreasing a height of the clamper by the increased amount.

According to the invention, fold-shaped  
25 reinforcement portions are formed by twice performing a

step of folding both side edges of the clamper plate into two and closely superimposing the edges and there is no gap inside the reinforcement part, so that even when a load is imposed on its spiral reinforcement part from any directions, the strength does not decrease. Therefore, a clamper plate can be formed of a steel plate with a small wall thickness as compared with the conventional clamper plate and material cost can be reduced. Also, a clearance for upward and downward moving a clamper is increased by decreasing the wall thickness of the clamper plate, so that a disk player can also be miniaturized by decreasing a height of the clamper by the increased amount.

According to the invention, strength of the clamper plate can be increased more by an annular reinforcement projection and linear reinforcement projections formed by partially pushing and bending the clamper plate.

According to the invention, protrusion depths of screw receiving seats formed in the centers of both ends of the clamper plate are set to sizes slightly smaller than or equal to depths of recess cradles formed in wall parts of both sides of the cabinet, so that the screw receiving seats are fitted into the recess cradles and screws are screwed into screw holes of the recess cradles through the screw receiving seats and thereby both ends of the clamper plate are pushed on upper surfaces of the wall parts of

both sides of the cabinet and the clamper plate can be strongly integrally coupled to the cabinet.

According to the invention, a pair of elongated holes formed in both ends of the clamper plate are respectively fitted in a pair of positioning protrusions protrusively provided in the wall parts of both sides of the cabinet and also side plate parts perpendicularly folded downward from both ends of the clamper plate are only abutted on outsides of the wall parts of both sides of the cabinet and thereby its clamper plate can be positioned in backward and forward directions and right and left directions.

According to the invention, by engaging engagement openings provided through each of the side plate parts of the clamper plate with engagement pieces of the cabinet, its clamper plate can be engaged and stopped so as not to disengage from the cabinet unexpectedly.

According to a first aspect of the invention, there is provided a disk player for rotating a disk and reads information recorded on the disk, the disk player including: a cabinet; a disk tray on which the disk is placed and retractively disposed in the cabinet; a clamper plate made of steel in which both ends thereof being bridged between wall parts provided on both sides of the cabinet; a turntable disposed in the cabinet and moves the disk placed on the disk tray in an up-and-down direction, and

rotates the disk; a clamper engaged in a guide hole formed in a center of the clamper plate so as to move in an up-and-down direction within a predetermined range, and clamps the disk with the turntable; an optical pickup that  
5 reads the information recorded on the disk; a reinforcement portions in which formed by folding up both side edges of the clamper plate; an annular reinforcement projection formed by partially bending the clamper plate in a downward direction and surrounds the periphery of the guide hole;  
10 linear reinforcement projections extending from the annular reinforcement projection toward both ends of the clamper plate; screw receiving seats formed by folding both ends of the clamper plate at center part in a downward direction; recess cradles into which the screw receiving  
15 seats are fitted, and formed in the wall parts of the cabinet at a position where opposed to the screw receiving seats; a pair of elongated holes formed in both ends of the clamper plate; a pair of positioning protrusions protrusively provided in the wall parts of the cabinet, and into which  
20 the pair of elongated holes are respectively fitted; side plate parts formed by perpendicularly folding both ends of the clamper plate in a downward direction, the plate parts that abut on outsides of the wall parts of both sides of the cabinet; engagement pieces protrusively provided  
25 on outsides of the wall parts of the cabinet; and engagement

openings formed on each of the side plate parts and removably engages with the engagement pieces, wherein the reinforcement portions are spirally formed by closely folding up both side edges of the clamper plate in a manner of winding at least two times, wherein protrusion depths of the screw receiving seats are configured to be slightly smaller than or equal to depths of the recess cradles, and wherein the clamper plate is fixed to the wall parts of the cabinet by screws that are screwed into screw holes formed on the recess cradles through the screw receiving seats, whereby both ends of the clamper plate are pushed on upper surfaces of the wall parts.

The configuration described above corresponds to one embodiment (see Figs. 1 through 8), and according to this, spiral reinforcement portions are formed by closely folding both side edges of a clamper plate and strength of the clamper plate is increased to a predetermined value or more by the reinforcement portions, so that in a static load test before shipment, even when a test bar is randomly pushed on the clamper plate and a predetermined load is imposed, its clamper plate is not deformed and a strong rigid structure is formed by the clamper plate and a cabinet and protection can be provided surely so as not to damage a drive mechanism or an optical pickup placed in the inside due to a shock such as a fall.

There is no gap inside the spiral reinforcement part, so that even when a load is imposed on its reinforcement part from any directions, the strength does not decrease. Therefore, a clamper plate can be formed of a steel plate  
5 with a small wall thickness as compared with the conventional clamper plate and material cost can be reduced. Also, a clearance for upward and downward moving a clamper is increased by decreasing the wall thickness of the clamper plate, so that a disk player can also be  
10 miniaturized by decreasing a height of the clamper by the increased amount.

Further, strength of the clamper plate can be increased more by an annular reinforcement projection and linear reinforcement projections formed by partially  
15 pushing and bending the clamper plate.

Furthermore, protrusion depths of screw receiving seats formed in the centers of both ends of the clamper plate are set to sizes slightly smaller than or equal to depths of recess cradles formed in wall parts of both sides  
20 of the cabinet, so that the screw receiving seats are fitted into the recess cradles and screws are screwed into screw holes of the recess cradles through the screw receiving seats and thereby both ends of the clamper plate are pushed on upper surfaces of the wall parts of both sides of the  
25 cabinet and the clamper plate can be strongly integrally

coupled to the cabinet.

In addition, a pair of elongated holes formed in both ends of the clamper plate are respectively fitted in a pair of positioning protrusions protrusively provided in the wall parts of both sides of the cabinet and also side plate parts perpendicularly folded downward from both ends of the clamper plate are only abutted on outsides of the wall parts of both sides of the cabinet and thereby its clamper plate can be positioned in backward and forward directions and right and left directions. Also, by engaging engagement openings provided through each of the side plate parts of the clamper plate with engagement pieces of the cabinet, its clamper plate can be engaged and stopped so as not to disengage from the cabinet unexpectedly.

According to a second aspect of the invention, there is provided a disk player for rotating a disk and reads information recorded on the disk, the disk player including: a cabinet; a disk tray on which the disk is placed and retractively disposed in the cabinet; a clamper plate made of steel in which both ends thereof being bridged between wall parts provided on both sides of the cabinet; a turntable disposed in the cabinet and moves the disk placed on the disk tray in an up-and-down direction, and rotates the disk; a clamper engaged in a guide hole formed in a center of the clamper plate so as to move in an

up-and-down direction within a predetermined range, and clamps the disk with the turntable; an optical pickup that reads the information recorded on the disk; and a reinforcement portions in which formed by folding up both  
5 side edges of the clamper plate.

According to the configuration described above, strength of a clamper plate is increased to a predetermined value or more by reinforcement portions formed by folding both side edges of the clamper plate in a small folding  
10 manner, so that in a static load test before shipment, even when a test bar is randomly pushed on the clamper plate and a predetermined load is imposed, its clamper plate is not deformed and a strong rigid structure is formed by the clamper plate and a cabinet and protection can be provided  
15 surely so as not to damage a drive mechanism or an optical pickup placed in the inside due to a shock such as a fall.

In the second aspect of the invention, the reinforcement portions may be spirally formed by closely folding up both side edges of the clamper plate in a manner  
20 of winding at least two times.

According to the configuration described above, spiral reinforcement portions are formed by closely folding both side edges of the clamper plate and there is no gap inside the reinforcement part, so that even when  
25 a load is imposed on its spiral reinforcement part from



any directions, the strength does not decrease. Therefore, a clamper plate can be formed of a steel plate with a small wall thickness as compared with the conventional clamper plate and material cost can be reduced. Also, a clearance  
5 for upward and downward moving a clamper is increased by decreasing the wall thickness of the clamper plate, so that a disk player can also be miniaturized by decreasing a height of the clamper by the increased amount.

In the second aspect of the invention, there may be  
10 configured that the reinforcement portions are formed in folded shape by closely folding both side edges of the clamper plate into two for two times.

According to the configuration described above, fold-shaped reinforcement portions are formed by twice  
15 performing a step of folding both side edges of the clamper plate into two and closely superimposing the edges and there is no gap inside the reinforcement part, so that even when a load is imposed on its spiral reinforcement part from any directions, the strength does not decrease.  
20 Therefore, a clamper plate can be formed of a steel plate with a small wall thickness as compared with the conventional clamper plate and material cost can be reduced. Also, a clearance for upward and downward moving a clamper is increased by decreasing the wall thickness of the  
25 clamper plate, so that a disk player can also be

miniaturized by decreasing a height of the clamper by the increased amount.

In the second aspect of the invention, the disk player may further include: an annular reinforcement projection  
5 formed by partially bending the clamper plate in a downward direction and surrounds the periphery of the guide hole; and linear reinforcement projections extending from the annular reinforcement projection toward both ends of the clamper plate.

10 According to the configuration described above, strength of the clamper plate can be increased more by an annular reinforcement projection and linear reinforcement projections formed by partially pushing and bending the clamper plate.

15 In the second aspect of the invention, the disk player may further include: screw receiving seats formed by folding both ends of the clamper plate at center part in a downward direction; and recess cradles into which the screw receiving seats are fitted, and formed in the wall  
20 parts of the cabinet at a position where opposed to the screw receiving seats, wherein protrusion depths of the screw receiving seats are configured to be slightly smaller than or equal to depths of the recess cradles, wherein the clamper plate is fixed to the wall parts of the cabinet  
25 by screws that are screwed into screw holes formed on the

recess cradles through the screw receiving seats, whereby both ends of the clamper plate are pushed on upper surfaces of the wall parts.

According to the configuration described above,  
5 protrusion depths of screw receiving seats formed in the centers of both ends of the clamper plate are set to sizes slightly smaller than or equal to depths of recess cradles formed in wall parts of both sides of the cabinet, so that the screw receiving seats are fitted into the recess  
10 cradles and screws are screwed into screw holes of the recess cradles through the screw receiving seats and thereby both ends of the clamper plate are pushed on upper surfaces of the wall parts of both sides of the cabinet and the clamper plate can be strongly integrally coupled  
15 to the cabinet.

In the second aspect of the invention, the disk player may further include: a pair of elongated holes formed in both ends of the clamper plate; a pair of positioning protrusions protrusively provided in the wall parts of the  
20 cabinet, and into which the pair of elongated holes are respectively fitted; and side plate parts formed by perpendicularly folding both ends of the clamper plate in a downward direction, the plate parts that abut on outsides of the wall parts of both sides of the cabinet.

25 According to the configuration described above, a

pair of elongated holes formed in both ends of the clamper plate are respectively fitted in a pair of positioning protrusions protrusively provided in the wall parts of both sides of the cabinet and also side plate parts  
5 perpendicularly folded downward from both ends of the clamper plate are only abutted on outsides of the wall parts of both sides of the cabinet and thereby its clamper plate can be positioned in backward and forward directions and right and left directions.

10 In the above configuration, the disk player may further include: engagement pieces protrusively provided on outsides of the wall parts of the cabinet; and engagement openings formed on each of the side plate parts and removably engages with the engagement pieces.

15 According to the configuration described above, by engaging engagement openings provided through each of the side plate parts of the clamper plate with engagement pieces of the cabinet, its clamper plate can be engaged and stopped so as not to disengage from the cabinet  
20 unexpectedly.

Although the present invention has been shown and described with reference to a specific preferred embodiment, various changes and modifications will be apparent to those skilled in the art from the teachings  
25 herein. Such changes and modifications as are obvious are

deemed to come within the spirit, scope and contemplation of the invention as defined in the appended claims.